

## Die Head

Head configuration	cavity	1	2	3	4
Die Head Center Distance	mm		120	100	85
Product capacity	ml	450-2,500	200-1,000	50-500	30-200
Heat Zone	zone	5	9	12	15
Parison control points	units	100			

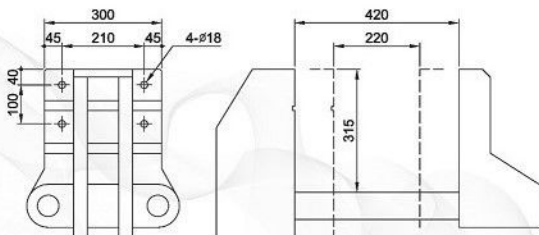
## Extruder

Screw diameter	mm	55
Screw L/D ratio	L/D	24/1
Extruding capacity	kg/hr	38
Extruder motor	hp	15
Heating Zone	zone	3
Extruder speed	rpm	15-60

## Clamping

Clamping Force	Ton	4.5
Clamping Stroke	mm	200
Carriage Stroke	mm	400

Blow air pressure	bar	6-8			
Compressed air consumption	m <sup>3</sup> /min	0.6-0.9			
Machine net weight	ton	4			
Gross weight	ton	4.7			
Machine dimension	m	3.5 x 2.4 x 2.7			
Total power	kw	28	30	32	33



以上規格如有變更，恕不另行通知  
Specifications are subject to change without notice.