

Die Head

Head configuration	cavity	1	2	3	4
Die Head Center Distance	mm		100	85	75
Product capacity	ml	80-1,000	50-500	30-200	10-100
Heat Zone	zone	5	9	12	15
Parison control points	units	100			

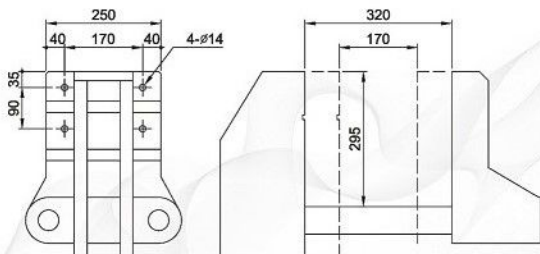
Extruder

Screw diameter	mm	45
Screw L/D ratio	L/D	24/1
Extruding capacity	kg/hr	24
Extruder motor	hp	10
Heating Zone	zone	3
Extruder speed	rpm	15-60

Clamping

Clamping Force	Ton	4.5
Clamping Stroke	mm	150
Carriage Stroke	mm	350

Blow air pressure	bar	6~8
Compressed air consumption	m ³ /min	0.5~0.8
Machine net weight	ton	3.5
Gross weight	ton	4
Machine dimension	m	3 x 2.3 x 2.5
Total power	kw	28 30 32 33



以上規格如有變更，恕不另行通知
Specifications are subject to change without notice.